## **Toyota Forklift Parts**

Toyota Forklift Parts - Since 1992, Toyota Material Handling inc., U.S.A., also known as TMHU, have been the best selling lift truck dealer in the U.S. This business has been based out of Irvine, California for well over 40 years, providing a complete line of quality lift trucks. With an impressive reputation of resilience and reliability, Toyota lift trucks have thrived in the competitive materials handling market. Quality is the keystone of Toyota's renowned Toyota Production System practiced at all manufacturing facilities, including TIEM, which is stands for Toyota Industrial Equipment Manufacturing, situated in Columbus, Indiana. The majority of the Toyota lift trucks sold in the U.S. are manufactured here.

Every one of Toyota's manufacturing facilities within Canada and the United States comply with the International Organization for Standardization or ISO 14001 standard. The Columbus TIEM plant has been honored on many occasions for its devotion to continual development and its environmentally friendly systems. It is the first and only manufacturer to offer EPA and CARB-certified Compressed Natural Gas powered lift trucks on the market. For example, the Toyota 8-Series IC lift vehicles emit 70% less smog forming emissions than the existing centralized EPA standards and have complied with California's strict emission standards and policies.

## TMHU, U.S.A. - Leading the Industry

Brett Wood, President of TMHU, links Toyota's achievement to its strong dedication to manufacture the finest quality lift vehicles at the same time as delivering the utmost client service and assistance. "We must be able to learn and predict the needs of our customers," said Brett Wood. "As a leader, our success also depends on our ability to address our customers' operational, safety and environmental cost issues." TMHU's parent company, Toyota Industries Corporation, also referred to as TICO, is listed in Fortune Magazine as the world's principal lift truck supplier and is amongst the magazines prominent World's Most Admired Companies.

## New Meaning to Environmental Accountability

Toyota Industries Corporation, as the parent company, has instilled a rich company doctrine of environmental stewardship in Toyota. Not many other corporations and no other lift truck maker can match Toyota's history of protecting the environment while concurrently encouraging the economy. Environmental accountability is a key aspect of company decision making at Toyota and they are proud to be the first and only manufacturer to offer UL-listed, EPA - and CARB -certified Compressed Natural Gas powered lift vehicles. Yet another reason they remain a leader within the industry.

Toyota originally introduced the 8-Series line of lift vehicles in 2006, again exhibiting its leadership and innovation in the industry. Featuring an exclusive emission system that eclipsed both Federal EPA emission principles, and California's more environmentally friendly emission standards. The finished product is a lift truck that produces 70 percent fewer smog forming emissions than the present Federal standards allow.

Also starting in 2006, together with the Arbor Day Foundation, Toyota added to its commitment to the environment. To this day more than 58,000 trees have been embedded in the ground throughout state forests and community parks that were damaged by fires and other environmental causes. 10,500 seedlings have also been distributed through Toyota Industrial Equipment's system of dealers to non-profit organizations and local consumers to help sustain communities all over the United States

Toyota's lift vehicles offer enhanced stability, visibility, productivity, ergonomics, and all the foremost safety equipment that has made Toyota an industry leader. The company's System of Active Stability, also called "SAS", helps reduce the possibility of incidents and accidental injuries, and increasing productivity levels while minimizing the potential for product and equipment damage.

System Active Stability senses various factors that might lead to lateral volatility and likely lateral overturn. When any of those factors are detected, SAS immediately engages the Swing Lock Cylinder to stabilize the rear axle. This alters the lift truck's stability trajectory from triangular in shape to rectangular, offering a major increase in stability which substantially reduces the probability of an accident from a lateral overturn. The Active Mast Function Controller or the Active Control Rear Stabilizer also assists to avoid injuries or accidents while adding durability.

SAS was first released to the market on the 7-Series internal combustion models in 1999 and subsequently catapulted Toyota into the industry leader for safety. Ever since then, SAS continues to be built-in to nearly all of Toyota's internal combustion products. It is standard gear on the latest 8-Series. There are more than 100,000 SAS-equipped lift vehicles in action, exceeding 450 million hours combined. The increased population of SAS-equipped vehicles in the field, along with compulsory worker education, overturn fatalities across all designs have decreased by 13.6% since 1999. Also, there have been an overall 35.5% decrease in industry wide collisions, loss of control, falls and overturn from a lift truck for the same period.

Toyota's uncompromising principles reach far beyond the machinery itself. The company believes in offering general Operator Safety Training programs to help clients meet and exceed OSHA standard 1910.178. Education packages, video lessons and assorted resources, covering a wide scope of matters-from individual safety, to OSHA policies, to surface and cargo conditions, are offered through the seller network.

Ever since the transaction of its first lift vehicle in the U.S. to the fabrication of its 350,000th lift truck produced in 2009 at Toyota Industrial Equipment Manufacturing, TMHU has maintained a unbroken existence in the U.S. This fact is demonstrated by the statistic that 99% of Toyota lift trucks sold in America at the moment are built in the United States.

TMHU is based in Columbus Indiana and houses nearly 1 million square feet of production facilities over 126 acres of land. Facilities include a National Customer Center, as well as production operations and supply centers for equipment and service parts, with the entire investment exceeding \$113 million dollars.

The new National Customer Center was conceived to serve both sellers and customers of TMHU. The facility includes a 360-degree showroom, a presentation theater complete with stadium seating for 32, an area for live product demonstrations with seating capability for 120; a presentation theater; Toyota's Hall of Fame showcasing Toyota's history since the birth of its founder, Sakichi Toyoda, in 1867, and lastly a education center.

TMHU has 68 sanctioned industrial equipment dealers, along with 189 dealership locations throughout the United States, offering the most complete and inclusive client support and customer service in the industry. The company's new and Licensed Used lift vehicles, service, components, and financing capabilities make Toyota dealerships a one-stop shop to guarantee overall customer satisfaction.